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SPEEDBEAD

Installation Instructions

Stoeger

Item 300249
- 2000 12 ga
- P 350 12 ga

SpeedBead - Stoeger
2000 & P 350

1. Remove the recoil pad using a Phillips Head screwdriver.

2. Remove the stock from the receiver. For model 2000 shotguns use a 13mm deep well socket. For P350 shotguns use a 15mm or 19/32 deep well socket.

3. Place the SpeedBead **plate** with pins forward against the receiver making sure that the pins begin engagement into receiver holes.


4. Firmly compress the buttstock into the foam pad on the SpeedBead mounting block while getting the buttstock aligned with the receiver.

5. With one hand maintain SpeedBead to receiver and stock to receiver alignment while with the other hand start installing the buttstock attachment bolt. The first few threads should be easy, then it will take considerable tightening in order to force the Speed-Bead pins into the receiver and tighten the buttstock. Note, should you ever decide to uninstall the SpeedBead the pins will stay in the receiver and you will need to wiggle them loose with pliers.

6. Be sure the buttstock is very tight and no gaps can be seen between the receiver, the SpeedBead **Plate**, and the Buttstock.

Battery
Optional Riser(s)
Soft Gasket
Wedge Screw
Mounting Block
SpeedBead "Plate"
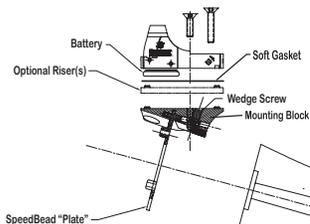
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7. SpeedBead Base Alignment
Using the hex wrench, tighten the **Wedge Screw**. Slightly snug is plenty tight and will prevent scarring of the stock beneath the SpeedBead mount.

Position the **soft gasket** on top of the mounting block or optional riser, aligning the holes to the pins.

Put the FastFire Sight, with **battery** installed, on the SpeedBead Base and hold the sight firmly down against the base. Turn on the FastFire sight. Shoulder the shotgun. The Red Dot should appear somewhere close to the front bead or sight of the shotgun. If the Red Dot is way above or below the bead, remove the FastFire sight from the Speed-Bead base and tighten or loosen the **Wedge Screw** (tighten to lower the Red Dot, loosen to raise the Red Dot.) Hold the FastFire on the SpeedBead base and re-check for approximate alignment. Once you are satisfied with the alignment (more precision final sighting is to be done with the FastFire windage and elevation adjustments), fasten the FastFire sight to the base with the provided screws.

8. FastFire Sight Adjustments

Use the provided screwdriver to FIRST loosen the FastFire lock screws, THEN, using the windage & elevation screws, adjust the Red Dot to be directly "on" the barrel bead. Look down the barrel rib as if you were shooting the shotgun when making adjustments. The Speed-Bead system is designed such that the Red Dot is either right on the face of the shotgun's bead or just slightly above the bead. If you choose to utilize the provided spacers, the red dot should be aligned approximately the same distance above the shotgun's bead as the thickness of the spacer. Tighten the lock screws. Finish zeroing at the range. **For additional information about the FastFire sight, see the included FastFire II booklet.**

9. Risers and longer screws are provided with your SpeedBead. The advantages of SpeedBead are increased with the SpeedBead window a little higher than the front bead because it allows you to see and lead rising targets faster and to engage them accurately without covering them up. Choose either the 1/8" thick or 1/4" thick riser (or you can use both for 3/8") and install on top of the SpeedBead mount. **Note:** If you are using risers place the soft gasket on top of the riser before installing the FastFire.

10. Insert the **battery** into the bottom of the FastFire Sight. Mount the FastFire sight to the SpeedBead mount using the provided short screws and lock washers when NOT using the risers, or the long screws and lock washers when using the **riser(s)**.

Operating Notes:

The SpeedBead system is virtually parallax free. Once sighted-in, no matter where in the window the Red Dot appears, wherever the Red Dot is pointed is where the shot pattern will go. Do not be concerned if the Red Dot is not in the center of the window when shooting. Just get the Red Dot where you want it in relation to the target and take the shot.