

 **BURRIS**[®]

SPEEDBEAD

Installation Instructions

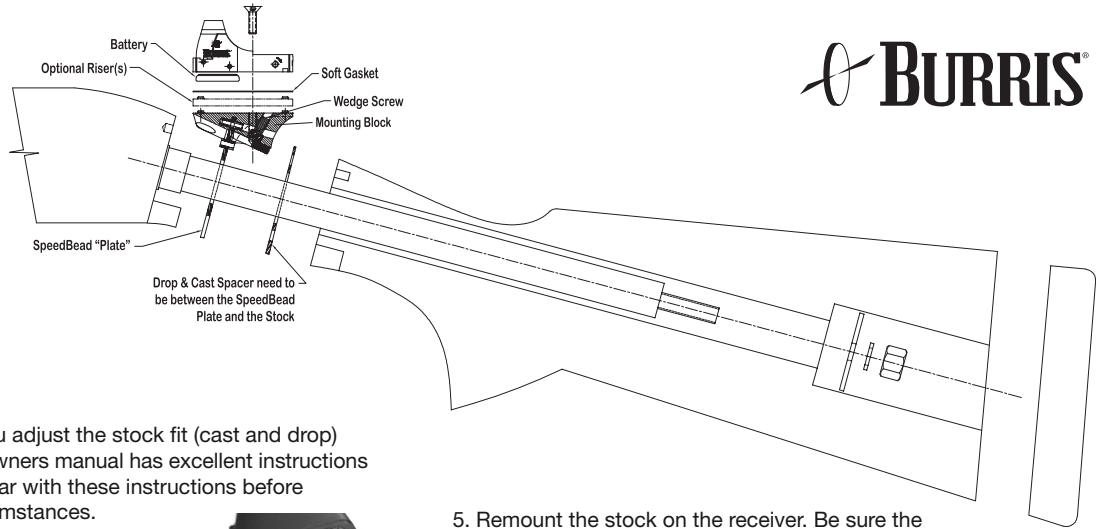
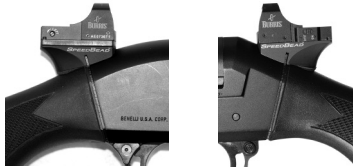
Benelli

Item 300254, 300255

- Super Black Eagle (original)
- M1 12 ga

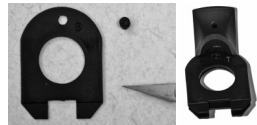


SpeedBead - Benelli
- Super Black Eagle (original)
- M1



Be sure the gun is empty. It is best if you adjust the stock fit (cast and drop) before mounting the SpeedBead. Your owners manual has excellent instructions for doing this. It is advisable to be familiar with these instructions before mounting a SpeedBead under any circumstances.

1. Remove the butt pad. (Phillips Head)
2. Remove the stock, stock nut, plates & washer from the receiver. (13mm deep soc)
3. At the front of the stock are the **Drop & Cast spacers**. The drop spacer has a molded on pin, you will need to cut or break the pin out of the spacer, leaving holes large enough to fit over the pins on the SpeedBead. Put the Drop & Cast spacers over the pins and against the rear surface of the **SpeedBead plate**, in the correct orientation.
4. Slide the SpeedBead mount on to the front of the stock. (Note: The Drop & Cast spacers need to be between the SpeedBead and the stock.)



5. Remount the stock on the receiver. Be sure the SpeedBead pins engaged the receiver holes as the stock bolt is tightened. Tighten enough to squeeze all the gaps out from between the rear of the receiver, the Plate, Drop & Cast spacers, and the stock.
6. Reinstall the butt pad.
7. Insert the long leg of the provided hex wrench into the Wedge Screw and firmly tighten it using the short leg. Slightly snug is plenty tight and will also prevent scarring of the stock beneath the SpeedBead mount.



8. Insert the battery into the bottom of the FastFire Sight. Mount the FastFire sight to the SpeedBead mount using the provided short screws and lock washers.

Sight Alignment

Turn on the FastFire sight. Use the provided screwdriver to FIRST loosen the FastFire lock screws, THEN, using the windage & elevation screws, adjust the Red Dot to be directly “on” the barrel bead. You will want to be looking down the barrel rib as if you were shooting the shotgun when you are making the adjust-



ments. (The SpeedBead system was designed such that the Red Dot will usually be viewed approximately 1/3 of the way up the glass window when sighted in to correspond with the shotgun’s normal bead. If you choose to utilize the provided spacers, the red dot should be aligned the same distance above the shotgun’s bead as the thickness of the spacer used.) Tighten the lock screws. You are probably real close to sighted-in. Finish zeroing at the range.

Operating Notes:

The SpeedBead system is virtually parallax free. No matter where in the window the Red Dot appears, it always is where the shot is going. Do not be concerned if the Red Dot is not in the center of the window when shooting. Just get the Red Dot where you want it in relation to the target and take the shot.

Spacers and longer screws are provided with your SpeedBead. The advantages of SpeedBead are increased with the SpeedBead window a little higher than the front bead because it allows you to see and lead rising targets faster and to engage them more accurately.

For additional information about the FastFire sight, see the included FastFire II booklet.